



# GL800-HFS

## TECHNICAL DATA BULLETIN

**GRADE: GL800-HFS**

**NEMA: FR-4**

**U.L. LISTED: N**

DESCRIPTION: GL800-HFS is a woven glass fabric composite combined with epoxy resin system, which is engineered to provide better physical properties than standard NEMA FR-4. It is significantly more dimensionally stable than standard FR4 or G10 because of its low resin content. The main application for GL800-HFS is for “bed-of-nails” probe boards used for printed circuit board testing, and other structural applications.

### TYPICAL PROPERTIES

		UNITS	VALUE		
			Thickness Tested		
			0.0625"	0.125"	0.500"
<b>PHYSICAL PROPERTIES</b>					
<b>Specific Gravity</b> (ASTM D792)		-			1.95
<b>Rockwell Hardness</b> (ASTM D785)	0.250" Build-up	M Scale	110		
<b>Moisture Absorption</b> (ASTM D570)	Condition A	%	0.13		
<b>Flexural Strength</b> (ASTM D790)	Condition A LW / CW	psi (Mpa)	85,000 / 70,000 (586.1) / (482.6)		
<b>Flexural Modulus</b> (ASTM D790)	Condition A LW / CW	kpsi (Gpa)	3,700 / 3,000 (25.5) / (20.7)		
<b>Tensile Strength</b> (ASTM D638)	Condition A LW / CW	psi (Mpa)		70,000 / 65,000 (482.6) / (448.2)	
<b>Izod Impact Strength</b> (ASTM D256)	Condition A LW / CW	ft-lb/in (J/cm)			
	Condition E-48/50 LW / CW	ft-lb/in (J/cm)			13.00 / 9.00 (6.94) / (4.80)
<b>Compressive Strength</b> (ASTM D695)	Condition A Flatwise	psi (Mpa)			71,000 (489.5)
<b>Bonding Strength</b> (ASTM D229)	Condition A	lb (kg)			2,500 (1,134.0)
<b>Shear Strength</b> (ASTM D732)	Condition A Perpendicular	psi (Mpa)	23,000 (158.6)		

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## TYPICAL PROPERTIES (continued)

	UNITS	VALUE		
		Thickness Tested		
		0.0625"	0.125"	0.500"
<b>THERMAL PROPERTIES</b>				
<b>Temperature Index</b> <sup>1</sup> (UL Bulletin 746b) Electrical / Mechanical	°C	130 / 140		
<b>Coefficient of Thermal Expansion</b> (IPC-TM 650-2.4.24) X-axis / Y-axis	" / °C x10 <sup>-6</sup>	14.7 / 13.7		
<b>Tg by DMA</b>	°C	130		
<b>Flammability Vertical</b> Condition A (UL Bulletin 94)	Class	V-0		
<b>ELECTRICAL PROPERTIES</b>				
<b>Dissipation Factor</b> @ 1 MHz (ASTM D150) Condition A	-			
	Condition D-24/23	-	0.022	
<b>Relative Permittivity</b> @ 1 MHz (ASTM D150) Condition A	-			
	Condition D-24/23	-	4.80	
<b>Breakdown Voltage</b> (ASTM D149) Condition A	kVolts	70		
	Condition D-48/50	kVolts	65	
<b>Electric Strength</b> (ASTM D149) Condition A	Volts/mil (kV/cm)	900 (354.3)		
	Condition D-48/50	Volts/mil (kV/cm)	700 (275.6)	
<b>Arc Resistance</b> (ASTM D495) Condition A	sec	75		
<b>Comparative Tracking Index</b> (ASTM D3638)	Volts	150		

<sup>1</sup> This temperature is a recommendation only, and based upon experience in various applications. The maximum operating temperature is dependent upon the application and should be investigated prior to use.

This data, while believed to be accurate and based on reliable analytical methods, is for informational purposes only. The terms and conditions of the agreement under which it is sold will govern any sales of this product. Data supplied above are "typical values"; not to be considered "specification values".

To assure the material's performance is adequate for a specific application; customers should verify, independent of Global Laminates, performance characteristics of interest.

It is the responsibility of the users of this information to make sure that they have the latest version of this TDB, and are urged to check with Customer Service or, preferably our web site, [www.globallaminates.com](http://www.globallaminates.com) to determine if the information is the most current available.